

# USER MANUAL AND PARTS LIST

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## WINTER Continuous Dovetailer YC-480/480A

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# ADDITIONAL SAFETY RULES FOR YC-480/YC-480A

1. Remove all the servicing tool kits before servicing the machine ◦
2. Keep cutter sharp at all times ◦
3. Never clean or remove chips while the machine is running ◦
4. Learn the cutter application and limitation as well as the specific potential hazard peculiar to it ◦
5. The double end tenoner is designed for cutting wood material only.  
Do not apply this machine for cutting other materials ◦
6. Never leave machine running unattended. Turn power OFF and wait until the machine comes to a complete stop before you leave ◦
7. Do not wear gloves or loose clothing ◦
8. When the machine is working, don't bend over to check the cutting condition ◦
9. Tighten the cutter securely ◦



**CAUTION**

This machine is used for cutting wood material only

## ~~PREFACE~~

We appreciate it very much for your purchase of the YC-480/ YC-480A CONTINUOUS DOVETAILER. This machine is designed for producing various tenons such as straight tenons, miter tenons, cylindrical tenons, dovetailed tenons and T-tenons etc..

This operation manual describes the machine operation instructions, safety rules and maintenance instructions. The operator must read this manual book careful and understand all safety precautions to avoid damage on the machine and the operator.

### WARRANTY

This continuous dovetailer carries one year of warranty from the date of purchase.

During the warranty period, if the machine operation is failed due to a defect material or workmanship, your local distributor the machine manufacturer will repair or replace the defected parts .However the defected part should be sent back immediately to your local distributor or the machine manufacturer for inspection.

This warranty does not cover any damage caused by misuse abnormal operation or normal material wear °

ERROR: ioerror  
OFFENDING COMMAND: imagemask

STACK: